

Welding Certificate

WECE-CPR-1090-2.00005.GSIMA.2013.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

Donges SteelTec GmbH

**Mainzer Straße 55
64293 Darmstadt
GERMANY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111, 121, 135 (partly mechanized), 135 (fully mechanized), 136
(partly mechanized), 136 (fully mechanized), 138 (partly
mechanized), 138 (fully mechanized), 141, 783

Material Group

1.1, 1.2, 1.3, 1.4
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
72
according to CEN ISO/TR 15608, EN 1090-2 para. 5 and EN 1563
8.1
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Dipl.-Ing. (FH) Andreas Schade, IWE

born on: 24.12.1966

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Marco Arndt, IWT
Oliver Pabst, IWS

born on: 23.12.1982

born on: 09.05.1992

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

11.08.2012

Period of validity

14.08.2027

Remarks

see reverse



Place and date of issue

Mannheim, 13.06.2024
Benölken



Dipl.-Ing. (FH) Ehrler
Head of test body

Certificate number: WECE-CPR-1090-2.00005.GSIMA.2013.005

Remarks:

For the testing of internal welders/operators on the basis of DIN EN ISO 9606-1/14732 by and Mr. Dipl.-Ing. (FH) A. Schade, IWE, within the scope of this welding certificate, the company has established a procedure to examine the welding of the test pieces, to verify the test and to issue the qualification test certificate.

additional welding process: DIN EN ISO 4063:2011 - 121-2

The welding supervisor is supported by Mr. Benjamin Geiß, IWS, born on 17th September 1981, Mr. Frank Hanuschke, IWS, born on 15th December 1983, Mr. Carsten Hillig, IWS, born on 13rd April 1969 and Mr. Steffen Jaus, IWS, born on 28th April 1968.



General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File