



Schweißtechnische Lehr- und Versuchsanstalt Mannheim GmbH
Ihr anerkannter Partner als Ausbildungs- und Prüfstelle in der Schweißtechnik

Gemeinschaftsinstitut der Stadt Mannheim und des Deutschen Verbandes für Schweißen u. verwandte Verfahren e.V.
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Verification

welding of reinforcing steel acc. to EN ISO 17660

It is hereby certified that the firm

Donges SteelTec GmbH

in the plant

64293 Darmstadt, Mainzer Straße 55

is qualified to carry out welding works in the following fields of application:

DIN-Standards/Regulations

DIN EN ISO 17660-1, -2

Welding Processes

111, Lichtbogenhandschweißen (E)
135, Metall-Aktivgasschweißen (tMAG)
136, MAG welding with flux cored electrode
138, MAG welding with metal cored electrode

Base Materials

B500B

Restrictions/Extensions

no butt and cross joints

Welding Supervisor
(Name, christian name,
date of birth, profession)

Schade, Andreas, 24.12.1966, Dipl.-Ing. (FH), IWE

Deputy
(Name, christian name,
date of birth, profession)

Arndt, Marco, 23.12.1982, IWT

Remarks

see reverse

Verification Certificate No.

24021

Validity

2024-08-22 till 2027-08-21

Issued on

2024-06-13
Benölken/de

Schweißtechnische
Lehr- und Versuchsanstalt
Mannheim GmbH
Head of Inspection department



(Seal)

Dipl.-Ing. (FH) W. Ehrler, IWE

General requirements
p.t.o.

General requirements

1. Before carry-out welding works this certificate – either as certified copy or photo copy – should be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material must not be in contradiction to this certificate.
3. If the welding supervisor(s) mentioned in this certificate are no longer with the company, if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the inspecting authority has to be informed. If considered necessary a new inspection of the company will take place.
4. In case of doubt regarding the verification of the company and inspection and d checkups in the plant by the inspecting authority without prior announcement is being reserved.
5. This certificate may at any time and with immediate effect be withdrawn – without compensation – supplemented or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry a new application has to be submitted to the inspecting authority if the qualification should be certified once more.

Remarks: For the execution of reinforcing steel welding work, the corresponding welder approvals must be provided.

The required production weld tests in accordance with DIN EN ISO 17660 shall be welded and recorded.

Similar non load-bearing welded joints according to EN ISO 17660-2 are included.

This verification replaces the prior version issued on July 16st, 2021.



Verteiler:

1. Antragsteller (Original)
2. Oberste Bauaufsichtsbehörde des Landes
3. z. d. A.